

# ‘CONCRETE FROM PLASTIC’

## NHMF Eastern Asset Management Forum

Homerton College

Cambridge

Tuesday 17<sup>th</sup> May 2016



WINNER 2010



# What is TPR® ?

- ▶ ‘Thermo-Polymerised Rock’
- ▶ Synthetic concrete manufactured from reclaimed minerals and hard plastics
- ▶ 6 times as strong as equivalent (Gen 3) concrete
- ▶ 30% lighter than equivalent concrete
- ▶ Factory moulded, not site poured
- ▶ 93% recyclable at end of life



# What is TPR® ?

- ▶ Developed in conjunction with The Carbon Trust and Cardiff University
- ▶ Affresol started research and development in 2004
- ▶ TPR has won 'National Sustainable Product of the Year' (CIWM)
- ▶ All waste used is traceable and non-toxic
- ▶ Manufactured under ISO9001 Quality Management System



# Plastics and the Environment:



- ▶ UK produces 5 million tonnes of plastic waste per year
- ▶ Majority is 'dirty' waste which cannot be recycled into new consumer products





# Plastics and the Environment:



- ▶ Estimated that only 25% of plastic waste is recycled
- ▶ 75% of UK consumer plastics end up in landfill



# Plastics and the Environment:



- ▶ Plastics take up to 1,000 years to degrade in landfill, and 400 years in our oceans
- ▶ Growing concerns over the impact of plastics on the food chain





# Plastics and the Environment:



# How is TPR<sup>®</sup> manufactured?:



- ▶ Hard plastics granulated to 3-5mm
  - ▶ UPVC
  - ▶ Acrylics
- ▶ Waste from manufacturing - Worcester Bosch





# How is TPR® manufactured?:



- ▶ Cold process - no heat or melting involved
- ▶ All waste is traceable and non-toxic
- ▶ Plastics make up approximately 70% of volume



# How is TPR<sup>®</sup> manufactured?:



- ▶ Mixed with recycled minerals:
  - ▶ Calcium balls and dust - waste from construction products
  - ▶ Fills voids between angular granulated plastic
  - ▶ 15% of volume - provides mass



# How is TPR<sup>®</sup> manufactured?:



- ▶ Combined with polymer resins, giving strength
- ▶ Gel coat finish on glass fibre backing - highly resilient & waterproof
- ▶ Cured in 3 hours





# Testing and Accreditation



- BRE - Freeze/thaw test
- rated to 80 years life



# Testing and Accreditation



- ▶ Exova Warrington Reaction to Fire - Classification E (suitable for use in construction applications)
- ▶ Full BRE Fire Resistance testing - 79 mins (40 tonne loaded wall)



# Testing and Accreditation



- ▶ Compressive strength - 42.03MPa (BS 6319-2 : 1983)
- ▶ Flexural Strength - 11.5 Mpa
- ▶ Tensile splitting strength - 6.83 Mpa
- ▶ Very low permeability



Supported by





# TPR<sup>®</sup> - features and benefits

- ▶ 6 times stronger than equivalent (C20/Gen3) concrete
- ▶ 30% lighter than equivalent (C20/Gen3) concrete
- ▶ Zero maintenance
- ▶ Waterproof
- ▶ Mould & Rot-proof
- ▶ Infestation-proof
- ▶ Zero-leaching



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# TPR - current uses and products



► Garages



# TPR - current uses and products



- Mobility scooter stores



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# TPR - current uses and products



► Sheds



# TPR - current uses and products



- ▶ Cable troughs - developed in conjunction with Network Rail
- ▶ 18,000 miles per annum by end of 2019



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# TPR - current uses and products



- ▶ Bin stores
- ▶ Cycle stores
- ▶ Beach huts
- ▶ Plant and equipment stores





# TPR - in summary

