'CONCRETE FROM PLASTIC'

NHMF Eastern Asset Management Forum

Homerton College Cambridge Tuesday 17th May 2016



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What is TPR[®] ?

- 'Thermo-Polymerised Rock'
- Synthetic concrete manufactured from reclaimed minerals and hard plastics
- 6 times as strong as equivalent (Gen 3) concrete
- 30% lighter than equivalent concrete
- Factory moulded, not site poured
- 93% recyclable at end of life





What is TPR[®] ?

- Developed in conjunction with The Carbon Trust and Cardiff University
- Affresol started research and development in 2004
- TPR has won 'National Sustainable Product of the Year' (CIWM)
- All waste used is traceable and non-toxic
- Manufactured under ISO9001 Quality Management System









UK produces 5 million tonnes of plastic waste per year

 Majority is 'dirty' waste which cannot be recycled into new consumer products



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Estimated that only 25% of plastic waste is recycled

75% of UK consumer plastics end up in landfill



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- Plastics take up to 1,000 years to degrade in landfill, and 400 years in our oceans
- Growing concerns over the impact of plastics on the food chain



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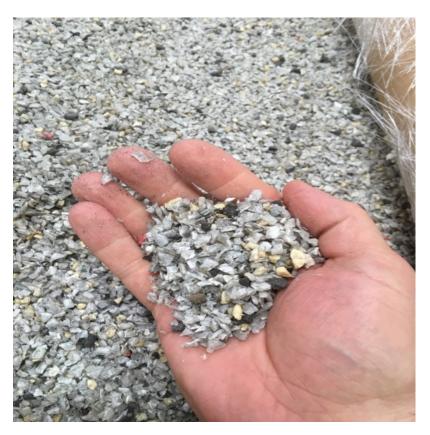


HOW LONG UNTIL IT'S GONE?

Estimated decomposition rates of common marine debris items Waxed Carton 3 months **Cigarette Butt** 1-5 years Plastic Grocery Bag 10-20 years Plywood 1-3 years **Disposable Diaper** Foamed Buoy 450 years Pader Town 50 years Wool Socks Photo-degradable Beverage Holder Aluminium Can 1-5 years 200 years 6 months **Plastic Bottle** 450 years **Fishing Line** 600 years Glass Bottle Cotton Shirt Styrofoam Cup 2-5 month undetermined Plastic Beverage Holder 50 years 400 years Tin Can 50 years

> Source: NCAA (National Oceanic and Almospheric Administration), US / Woods Hole Sea Grant, US Graphics: Oliver Lüde / Museum für Gestaltung Zarich, ZHdK

AFFRESOL



Hard plastics granulated to 3-5mm

► UPVC

Acrylics

 Waste from manufacturing -Worcester Bosch









- Cold process no heat or melting involved
- All waste is traceable and non-toxic
- Plastics make up approximately 70% of volume









Mixed with recycled minerals:

- Calcium balls and dust
 waste from construction products
- Fills voids between angular granulated plastic
- 15% of volume provides mass

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- Combined with polymer resins, giving strength
- Gel coat finish on glass fibre backing - highly resilient & waterproof
- Cured in 3 hours





Testing and Accreditation





WINNER 2010



After 300 freeze-thaw cycles



- BRE Freeze/thaw test
- rated to 80 years life



Testing and Accreditation



- Exova Warrington Reaction to Fire Classification E (suitable for use in construction applications)
- Full BRE Fire Resistance testing -

79 mins (40 tonne loaded wall)



WINNER 2010

AND THE TAR





Testing and Accreditation



- Compressive strength 42.03MPa (BS 6319-2 : 1983)
- Flexural Strength 11.5 Mpa
- Tensile splitting strength -6.83 Mpa
- Very low permeability







TPR[®] - features and benefits

- 6 times stronger than equivalent (C20/Gen3) concrete
- 30% lighter than equivalent (C20/Gen3) concrete
- Zero maintenance
- Waterproof
- Mould & Rot-proof
- Infestation-proof
- Zero-leaching











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Garages





Mobility scooter stores











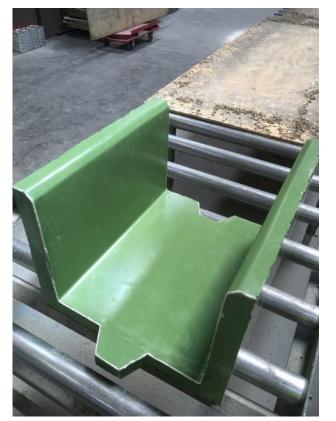
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Sheds





AFFRESOL



- Cable troughs developed in conjunction with Network Rail
- 18,000 miles per annum by end of 2019











- Cycle stores
- Beach huts

Plant and equipment stores

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TPR - in summary





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